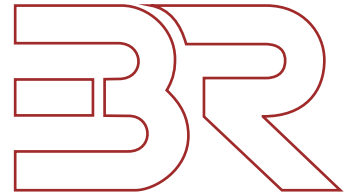


Product Code

TDF**TDF FLANGE MACHINE**

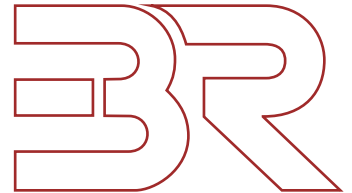
Produces TDF flanges. The 14-station roll forming line forms 20, 25, 30, 33 and 35 mm self-flanged air ducts.

**DETAILS AND OPTIONS**

- Flange heights 20, 25, 30, 33 and 35 mm, all standard, automatic adjustment
- Working speed 8 m/min
- TDC flanges with a roll change; state the profiles you need when ordering
- Dual tooling included
- Main drive with triple heavy-duty chains
- Double stitching stations with off-set
- Quick-release trolley system for extra short pieces
- Exit straightening roll to correct any vertical bow

Model	Electricity	Sheet Thickness	Power	Length	Width	Height	Weight
	V/Ph/Hz	mm	kW	mm	mm	mm	kg
TDF	380V / 3Ph / 50Hz	0.50-1.20	2	1500	700	1200	1300

Product Code

TCM**TDF CORNER MACHINE**

Inserts corners into TDF and TDC self-flanged ducts with a foot pedal. Pneumatic, with an automatic corner magazine.

**DETAILS AND OPTIONS**

- Corner insertion for TDF and TDC duct with a foot pedal
- Automatic corner magazine
- Pneumatic operation, 6 bar
- Precise corner placement keeps the duct geometry consistent
- Options: L20, L25 and L32

Model	Electricity	Sheet Thickness	Current	Air Pressure	Length	Width	Height	Weight
	V/Ph/Hz	mm	A	bar	mm	mm	mm	kg
TCM	220V / 1Ph / 50Hz	0.50-1.20	1.5	6	1050	800	1250	300

Sheet thickness capacities are given for ST37 (S235JR) mild steel, yield strength 235 N/mm² (24 kg/mm²).

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