

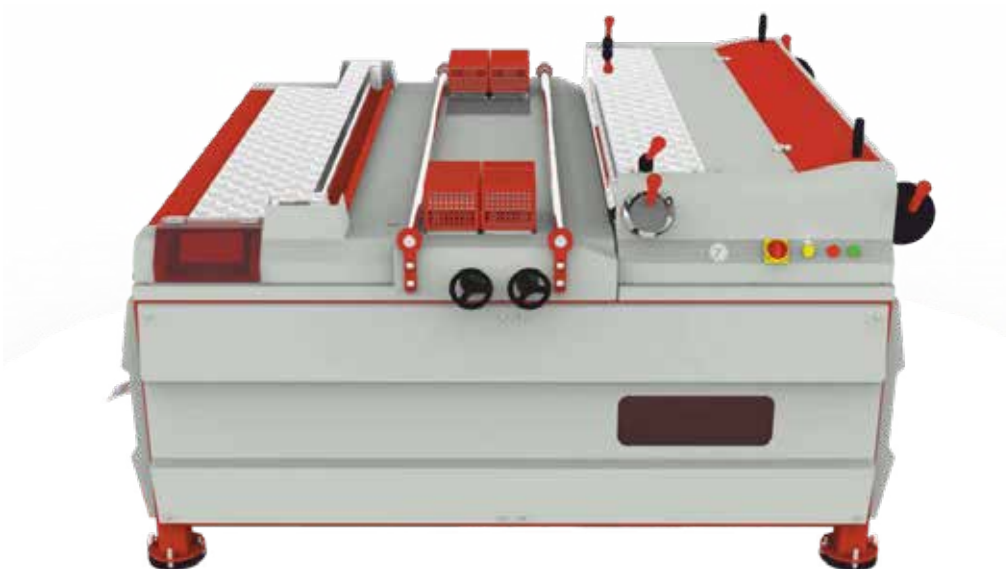
Product Code

ADF-N

AUTO DUCT FORMER WITH NOTCHING SYSTEM

HYDRAULIC SYSTEM

Offers the same features as the hydraulic Auto Duct Former and performs all notching required for self-flanged ducts. Besides rectangular and square ducts, the machine produces ducts with separate slip-on flange profiles and self-flanged ducts. The notching unit is hydraulic with 4 dies (2 right, 2 left).



DETAILS AND OPTIONS

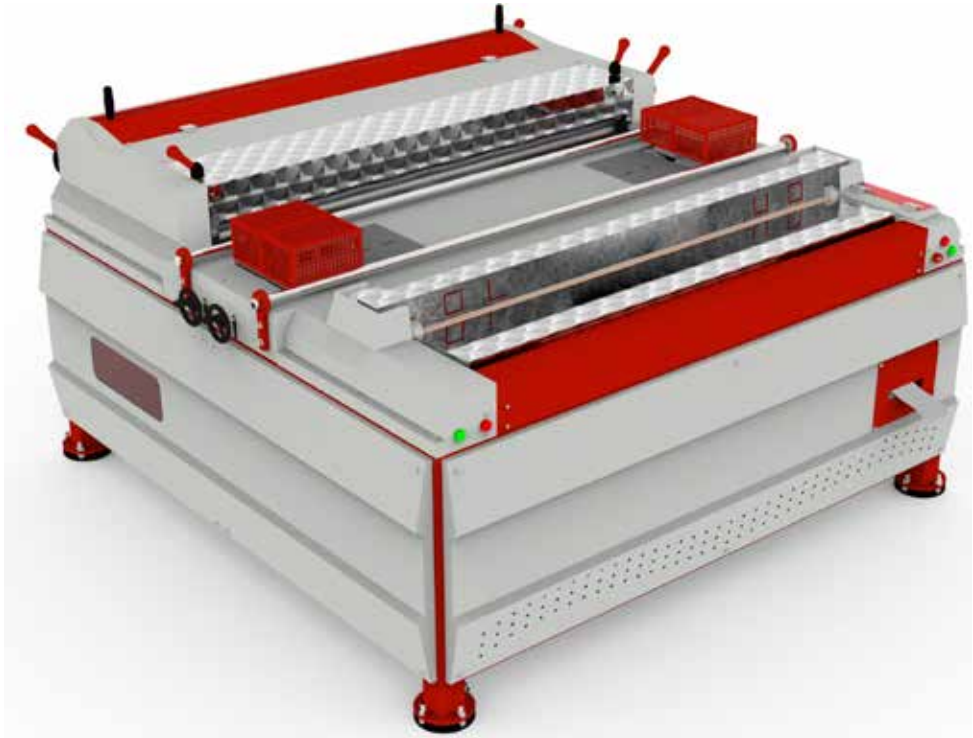
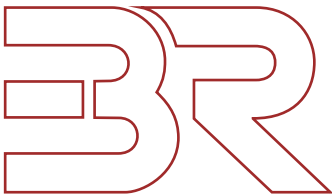
- Double stiffening unit, double driver unit and straightener included
- 3-coil selector: three coils of different thicknesses can be loaded for easy changeover
- Servo motor for accurate dimensions
- Hydraulic system for easier operation and faster, more powerful production
- Label printing option speeds up delivery and site installation
- Feeding speed 6 m/min; a 250x250 mm duct in approx. 1.35 min; up to 650 m²/day (8 hours)
- Seam types: Pittsburgh, Snaplock, Nulock
- Hydraulic unit 80 bar; no compressed air required
- All listed features are included as standard on every machine

Product Code

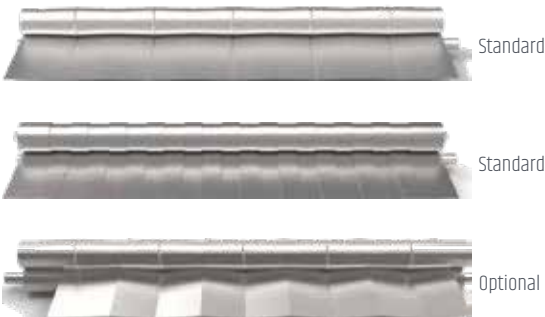
ADF-N

AUTO DUCT FORMER WITH NOTCHING SYSTEM

HYDRAULIC SYSTEM



STIFFENING PATTERNS



MACHINE FEATURES

- Fully automatic system (PLC control)
- 3-coil selector unit
- 2 sheet metal driver units
- 2 stiffening units
- 1 straightener unit
- Servo motor and servo reducer
- Hydraulic system
- Label printing unit
- Total consumption memory unit



Model	Sheet Thickness	Min. Duct Size	Motor Power	Dimensions	Weight
	mm	mm	kW	WxLxH mm	kg
ADF-N	0.5-1.2	150x150	2.2	2000x2000x1500	4400

EBR HVAC

by EBR METAL

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